

Quic'n Easy/Cusn'n Combo Chassis Cab

Assembly Instructions

****Note: Drilling of holes in truck frame required.****

1. If applicable, remove spare tire and tighten tire carrier to prevent vibration noise.

NOTE: Do not remove any welded or riveted cross members.

2. Place mounting brackets (#1) on outside of truck frame to determine where to drill four (4) holes to mount brackets to frame. Use reinforcement plates (#2) as a guide for marking hole locations on brackets (#1).

NOTE: Observe how hitch is designed to be mounted in drawing, and plan accordingly when marking holes on truck frame in order to position hitch correctly from front to back.

3. Drill 5/8" holes in brackets (#1) and truck frame.

4. Place 5/8" bolts (#6) through brackets and truck frame. Put reinforcement brackets (#2) on inside of frame and secure with washers and nuts (#7,8). Do not tighten at this time.

5. Bolt hitch to mounting brackets with 1/2" nuts, bolts, and washers (#3, 4, 5). Choose a row of mounting holes as suits best: generally 17"-20" from the ground is a proper height.

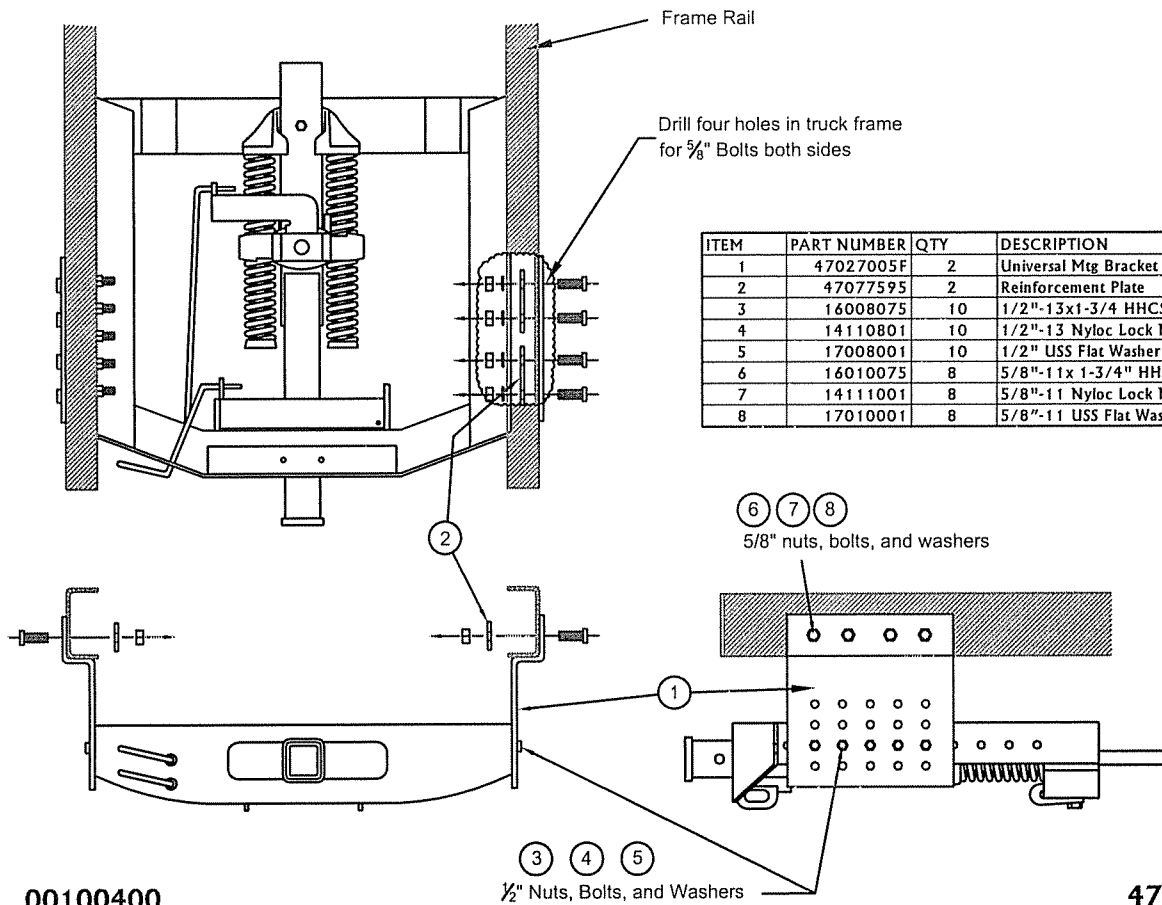
6. Torque bolts to specifications:

1/2" dia. Grd 5.....85 ft-lbs

5/8" dia Grd 5.....125 ft-lbs

7. Check for proper clearances between truck components and hitch frame. A minum clearance of 2-1/4" fore and aft is required, and 1-1/4" above the spring casting from any obstruction to allow proper and safe operation.

****This mount is designed for a Class IV DMI hitch with a gross load capacity of 14,000 lbs. when used as a weight-carrying hitch. However, the maximum towing capacity is limited to the lowest capacity of any component in the towing system. DO NOT EXCEED TRUCK MANUFACTURER'S TOWING CAPACITY.****



ITEM	PART NUMBER	QTY	DESCRIPTION
1	47027005F	2	Universal Mtg Bracket w/ Bend
2	47077595	2	Reinforcement Plate
3	16008075	10	1/2"-13x1-3/4 HHCS Grd 5 Zinc
4	14110801	10	1/2"-13 Nyloc Lock Nut
5	17008001	10	1/2" USS Flat Washer Zinc
6	16010075	8	5/8"-11x 1-3/4" HHCS Grd 5 Zinc
7	14111001	8	5/8"-11 Nyloc Lock Nut
8	17010001	8	5/8"-11 USS Flat Washer Zinc