

Assembly Instructions

2017-Current Ford F250/350 Quic'n Easy

Mounting Kit # 47082050

1. Remove the nut on the spare tire for the spare tire safety cable.
2. Remove the spare tire and tighten tire carrier to prevent vibration noise.
3. Remove the heat shield and spare tire safety cable.
4. Remove the (2) bolts from bumper support bracket. 1 each side of receiver tube.
5. Unfasten the wire harnesses (2 each side) from the factory hitch brackets.
6. Remove the (4) forward M24 bolts in the factory hitch, each side. Keep these, as these will be used to install the DMI Hitch.
7. Remove the (2) horizontal bolts on the side of the frame, at the rear, that go to the small bumper bracket. This should allow you to remove the factory hitch.
8. Remove the factory bumper support bracket from the bottom of the bumper.
9. Attach the DMI mounting bracket to the outside of the hitch using the ½" hardware provided. The angled end of the bracket goes forward. The forward most hole of the bracket goes in the forward most hole of the hitch. Snug fasteners, but do not tighten, at this time.
10. Install the DMI bumper support to the top of the DMI Hitch in the holes provided using the fasteners provided. (3/8" bolts and washers) The opening in the bumper support channel faces forward.
11. Remove the small bumper bracket from the factory hitch and install on the DMI bracket, in the rear (2) holes using the M24 hardware. You can tighten this bracket, at this time.
12. Raise the hitch, with the brackets attached, into position and install the (4) M24 bolts, each side.
13. Install the (2) horizontal bolts, on the side, at the rear of the frame, into the small bumper bracket.
14. Ensure proper clearance and tighten all fasteners.

Plug wiring harness into holes provided in the brackets.

Item Number	Description	Quantity
47077597	2017 – Current Ford F250/350 Mounting Bracket LH	1
47077598	2017 – Current Ford F250/350 Mounting Bracket RH	1
47077599	2017 – Current Ford F250/350 Bumper Support	1
16008075	½ - 13 x 1 ¾" HHCS Grade 5 zinc	12
14110801	½ - 13 Nyloc Nut	12
16006100	3/8 – 16 x ¾" HHCS Grade 5	2
16006105	3/8 Grade 5 Lockwasher	2