

INSTALLATION MANUAL

AL234053

Level of Difficulty

Easy

Parts List

1	Driver / left side bar
1	Passenger / right side bar
8	Mounting bracket, universal
32	Hex bot, M8
32	Flat washer, M8
32	Lock washer, M8

Tools Required

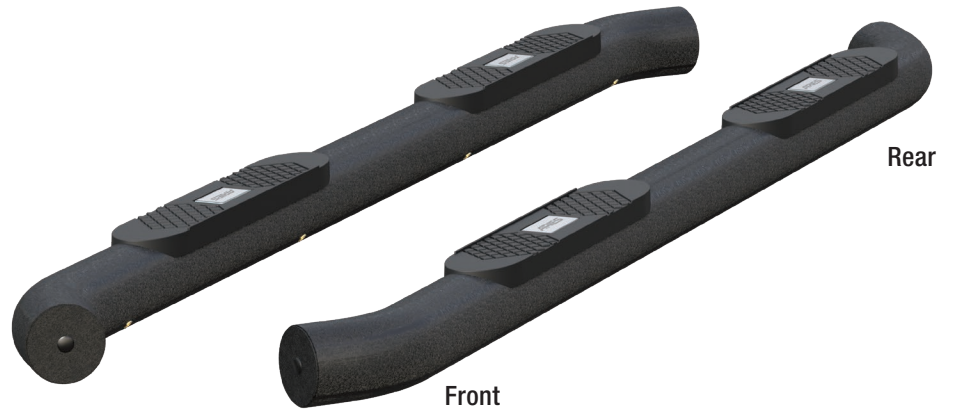
Ratchet	Torque wrench
Socket set	Level

Torque Specifications

M8 bolt	7 ft-lbs.
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Use above torque setting unless otherwise noted

Product Photo



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

CURT Group stands behind our products with industry-leading warranties.

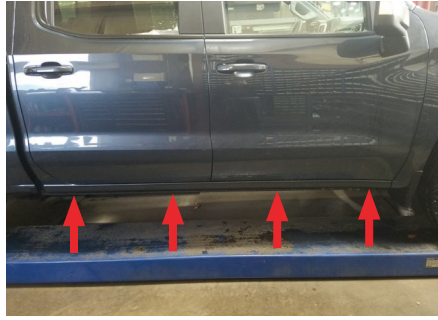
Provide feedback and help us to improve our products by registering your purchase at: warranty.curtgroup.com/surveys

Step 1

Starting on the driver side, locate the six pre-threaded mounting locations along the rocker panel of the vehicle. From the front, this installation will use the first, third, fourth and sixth mounting points.

NOTICE

Some models may not contain the rearmost sixth mounting point. If there is not a sixth mounting point, use the fifth mounting point from the front.



Step 2

Secure the brackets to the vehicle using two M8 bolts, flat washers and lock washers.

Secure the side bar to each bracket using two M8 bolts, flat washers and lock washers.



Step 3

Repeat steps 1 and 2 on the passenger side.

Congratulations on the installation of your new ARIES Big Step™ round side bars.

With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on page one.

